

3. The transportable storage system of claim 1, where the [diaphragm is] interior and exterior layers of said bladder are substantially the same shape and size [as the second end of the bladder].
5. The transportable storage system of claim [4] 1, where the interior layer is affixed to the exterior layer from the first end of the bladder to [diaphragm extends from the first interior layer of the bladder along] the longitudinal circumference of the bladder at or around the latitudinal center of the bladder.
11. The transportable storage system of claim [10] 1, wherein the means to inject and release compressed air, gas or fluid [further] comprises a portable air compressor or tank, or pressurized gas or liquid injector engaged with the [intake nozzle] bladder.
14. The transportable storage system of claim [13] 1, wherein said means to inject and expel liquids or semi liquids to and from the bladder further comprises [discharge means further comprises a female quick disconnect, a close nipple engaged with said female disconnect, a reducing bushing engaged with said close nipple, a camlock engaged with said reducing bushing; and] a fuel hose engaged with [said camlock] the bladder.
16. A method of manufacture and assembly of a transportable storage system having a bladder with at least two interior layers, [a diaphragm extending from the interior most layer of said bladder and defining the first and second ends of the bladder,] and at least one exterior layer, whereby the first interior layer of the bladder is substantially affixed to the exterior layer, and the second interior layer of the bladder is affixed to the first interior layer at one end of the bladder, the system further having means to create pressure in the first end of the bladder and means to inject liquids into and expel liquids from the second end of the bladder, comprising the following steps:

laying the first layer of the interior of the bladder [and corresponding diaphragm] on a mandrel shaped to the intended ultimate size of the bladder;

laying the second layer of the interior of the bladder on top of said first layer [and diaphragm], with a removable material placed between the layers at the [diaphragm and the corresponding] second end [of the interior] of the bladder;

laying the exterior layer of the bladder on top of the interior layers of the bladder;

bonding the layers of the bladder by means of pressure and heat;

removing the bladder from the mandrel; [and]